IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: Takayasu FUJIMORI, et al.

Serial No.: 10/092,592

Filed : March 8, 2002

For : PROCESS FOR PRODUCING POLYCARBONATE

RESIN

Art Unit: 1712

DECLARATION

Honorable Commissioner of

Patent & Trademarks

Washington, D.C. 20231

I, Takayasu FUJIMORI, Japanese citizen, residing at c/o Mitsubishi Gas Chemical Company Inc., Corporate Research Laboratory, 22 Wadai, Tsukuba-shi, Ibaraki-ken 300-4247 Japan, Declare:

That I am an inventor of the above application, and familiar with the invention and prosecution history of said application;

I performed the following experiments in order to demonstrate that each polycarbonate resin to be obtained in Comparative Examples 1 to 10 is readily colored during production also in the same heat stirring time (reaction time) as

in Example 1.

Experiment

Comparative Example 1-1.

The experiment was performed in the same manner as in Comparative Example 1 except that heat stirring time (reaction time) was changed from 100 minutes to 40 minutes.

Comparative Example 2.1.

The experiment was performed in the same manner as in Comparative Example 2 except that heat stirring time (reaction time) was changed from 100 minutes to 40 minutes.

Comparative Example 3-1.

The experiment was performed in the same manner as in Comparative Example 3 except that heat stirring time (reaction time) was changed from 100 minutes to 40 minutes.

Comparative Example 4-1.

The experiment was performed in the same manner as in Comparative Example 4 except that heat stirring time (reaction time) was changed from 100 minutes to 40 minutes.

Comparative Example 5.1.

The experiment was performed in the same manner as

in Comparative Example 5 except that heat stirring time
(reaction time) was changed from 100 minutes to 40 minutes.

Comparative Example 6-1.

The experiment was performed in the same manner as in Comparative Example 6 except that heat stirring time (reaction time) was changed from 100 minutes to 40 minutes.

Comparative Example 7-1.

The experiment was performed in the same manner as in Comparative Example 7 except that heat stirring time (reaction time) was changed from 100 minutes to 40 minutes.

Comparative Example 8-1.

The experiment was performed in the same manner as in Comparative Example 8 except that heat stirring time (reaction time) was changed from 100 minutes to 40 minutes.

Comparative Example 9.1.

The experiment was performed in the same manner as in Comparative Example 9 except that heat stirring time (reaction time) was changed from 100 minutes to 40 minutes.

Comparative Example 10-1.

The experiment was performed in the same manner as in Comparative Example 10 except that heat stirring time

(reaction time) was changed from 100 minutes to 40 minutes.

Experimental results

The experimental results were shown in Table 1.

Conclusion

As shown in Table 1, each polycarbonate resin to be obtained in Comparative Examples 1-1 to 10-1 is readily colored during production.

Table 1

Comp.Ex. 1 100 46200 3.60 Comp.Ex. 1·1 40 4 Comp.Ex. 2 100 46900 3.62 Comp.Ex. 2·1 40 4 Comp.Ex. 3 100 46400 3.69 Comp.Ex. 5·1 40 4 Comp.Ex. 5 100 44800 3.99 Comp.Ex. 6·1 40 4 Comp.Ex. 7 100 45800 3.69 Comp.Ex. 6·1 40 4 Comp.Ex. 7 100 44900 3.69 Comp.Ex. 7·1 40 4 Comp.Ex. 8 100 44900 3.69 Comp.Ex. 8·1 40 4 Comp.Ex. 9 100 46500 3.64 Comp.Ex. 8·1 40 4 Comp.Ex. 10 100 47000 3.73 Comp.Ex. 9·1 40 4		Reaction time, min.	Mw	YI		Reaction time, min	Mw	YI
100 46900 3.62 Comp.Ex. 2-1 40 100 45500 3.79 Comp.Ex. 3-1 40 100 46400 3.66 Comp.Ex. 4-1 40 100 44800 3.75 Comp.Ex. 6-1 40 100 45000 3.69 Comp.Ex. 6-1 40 100 45800 3.69 Comp.Ex. 7-1 40 100 44900 3.78 Comp.Ex. 8-1 40 100 46500 3.64 Comp.Ex. 9-1 40 100 46500 3.64 Comp.Ex. 9-1 40	Comp.Ex. 1	100	46200	3.60	Comp.Ex. 1-1	40	42200	3.52
100 45500 3.79 Comp.Ex. 3-1 40 100 46400 3.66 Comp.Ex. 4-1 40 100 44800 3.75 Comp.Ex. 5-1 40 100 45000 3.99 Comp.Ex. 6-1 40 100 44500 3.69 Comp.Ex. 7-1 40 100 46500 3.78 Comp.Ex. 8-1 40 100 46500 3.64 Comp.Ex. 9-1 40 100 47000 3.73 Comp.Ex. 10-1 40	Comp.Ex. 2	100	46900	3.62	Comp.Ex. 2-1	40	43300	3.54
100 46400 3.66 Comp.Ex. 4·1 40 100 44800 3.75 Comp.Ex. 6·1 40 100 45000 3.99 Comp.Ex. 6·1 40 100 45800 3.69 Comp.Ex. 7·1 40 100 44900 3.78 Comp.Ex. 8·1 40 100 46500 3.64 Comp.Ex. 9·1 40 100 47000 3.73 Comp.Ex. 10·1 40	Comp.Ex. 3	100	45500	3.79	Comp.Ex. 3-1	40	42000	3.71
100 44800 3.75 Comp.Ex. 5·1 40 100 45000 3.99 Comp.Ex. 6·1 40 100 45800 3.69 Comp.Ex. 7·1 40 100 44900 3.78 Comp.Ex. 8·1 40 100 46500 3.64 Comp.Ex. 9·1 40 100 47000 3.73 Comp.Ex. 10·1 40	Comp.Ex. 4	100	46400	3.66	Comp.Ex. 4-1	40	43000	3.60
100 45000 3.99 Comp.Ex. 6·1 40 100 45800 3.69 Comp.Ex. 7·1 40 100 44900 3.78 Comp.Ex. 8·1 40 100 46500 3.64 Comp.Ex. 9·1 40 100 47000 3.73 Comp.Ex. 10·1 40	Comp.Ex. 5	100	44800	3.75	Comp.Ex. 5-1	40	41100	3.70
100 45800 3.69 Comp.Ex. 7·1 40 100 44900 3.78 Comp.Ex. 8·1 40 100 46500 3.64 Comp.Ex. 9·1 40 100 47000 3.73 Comp.Ex. 10·1 40	Comp.Ex. 6	100	45000	3.99	Comp.Ex. 6-1	40	41900	3.94
100 44900 3.78 Comp.Ex. 8·1 40 100 46500 3.64 Comp.Ex. 9·1 40 100 47000 3.73 Comp.Ex. 10·1 40	Comp.Ex. 7	100	45800	3.69	Comp.Ex. 7-1	40	42600	3.62
100 46500 3.64 Comp.Ex. 9·1 40 100 47000 3.73 Comp.Ex. 10·1 40	Comp.Ex. 8	100	44900	3.78	Comp.Ex. 8·1	40	41100	3.70
100 47000 3.73 Comp.Ex. 10-1 40	Comp.Ex. 9	100	46500	3.64	Comp.Ex. 9-1	40	43200	3.58
	Comp.Ex. 10	100	47000	3.73	Comp.Ex. 10-1	40	43500	3.67

The undersigned declarant declares further that all statements made herein of his own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Signed this day of Jan, 26, 2004

Fakayasu Frujimori

Takayasu FUJIMORI